Service Mar

Cassette Deck

Metal Tape Compatible Stereo Cassette Deck with Peak-Hold FL Meters, Soft-Touch Controls and Rewind Auto-Play Convenience

DOLBY SYSTEM



This is the Service Manual for the following areas.

D For all European areas except United Kingdom.

B For United Kingdom. For Asia, Latin America,

Middle East and Africa areas.

A ... For Australia. 🖹 ········ For Asian PX.

☑ ······· For European PX.

RS-M24 MECHANISM SERIES

Specifications

Track system:

4-track 2-channel stereo recording and playback

Tape speed:

4.8 cm/s

Wow and flutter:

0.05% (WRMS), $\pm 0.14\%$ (DIN)

20-18,000 Hz

Frequency response: Metal tape;

30 - 17,000 Hz (DIN)

CrO₂/Fe-Cr tape; 20 — 18,000 Hz

Normal tape:

30 - 16,000 Hz (DIN) 20-17,000 Hz

30-15,000 Hz (DIN)

Signal-to-noise ratio: Dolby* NR in; 67 dB (above 5 kHz)

Fast forward and

Dolby NR out; 57 dB (signal level = max. record-

ing level, Fe-Cr/CrO2 type tape)

Inputs:

rewind time: Approx. 90 seconds with C-60 cassette tape MIC; sensitivity $0.25\,\text{mV}$, input impedance $25\,\text{k}\Omega$

over applicable microphone impedance 400Ω-

LINE; sensitivity 60 mV, input impedance $40 \text{ k}\Omega$

LINE; output level 420 mV, output impedance $1.5 \,\mathrm{k}\Omega$ or less, load impedance $22 \,\mathrm{k}\Omega$ over

HEADPHONE; output level 80 mV, load imped-

ance 8Ω

Rec/Pb connection: 5P DIN type:

input sensitivity 0.25 mV, impedance 5.3 kΩ

output level 420 mV, impedance 5.2 kΩ

Bias frequency: 80 kHz

Electrical DC governor motor

Motor: Heads:

2-head system; 1-MX head for record/playback

1-double-gap ferrite head for erasure

Power requirements: AC; 110/125/220/240 V, 50-60 Hz Power consumption: 15 W (for European areas and Australia)

13 W (for Asia, Latin America, Middle East, Africa

areas and PX.)

Dimensions:

 $43.0 \text{ cm}(W) \times 11.9 \text{ cm}(H) \times 24.6 \text{ cm}(D)$

4.3 kg Weight:

Specifications are subject to change without notice.

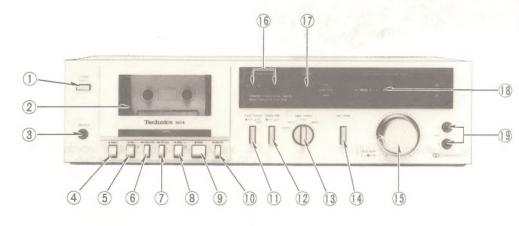
* 'Dolby' and the double-D symbol are trademarks of Dolby Laboratories.

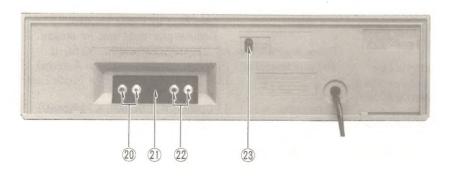
Technics

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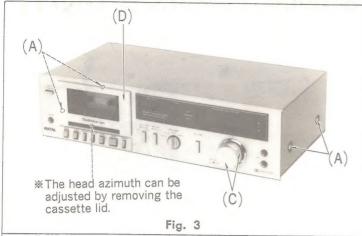
LOCATION OF CONTROLS AND COMPONENTS

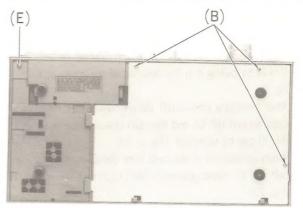




- 1) Power switch
- 2 Cassette holder
- 3 Headphones jack
- 4 Eject button
- -(18) ⑤ Record button
 - 6 Rewind/review button
 - 7 Fast forward/cue button
 - 8 Playback button
 - Stop button
 - 10 Pause button
 - 11) Input selector
 - 12 Dolby noise-reduction switch
 - (13) Tape selector (tape select-normal/Fe-Cr/CrO₂/metal)
 - 14 Record muting button
 - 15 Input level controls
 - 16 Tape counter and reset button
 - Record indication lamp
 - 18 FL (fluorescent level) meter
 - 19 Microphone jacks
 - 20 Line output jacks
 - 2) Record/playback connection socket
 - 22 Line input jacks
 - 23 Voltage selector

DISASSEMBLY INSTRUCTIONS







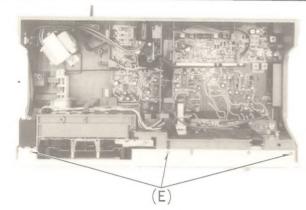
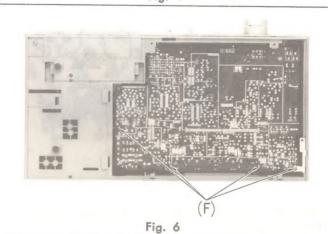


Fig. 5



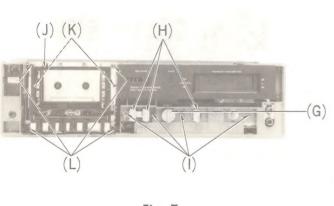
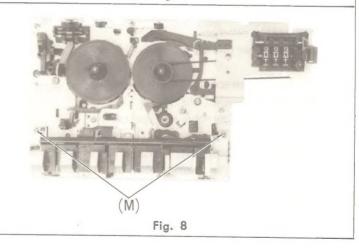


Fig. 7



Procedure	To remove ——.	Remove ——.	Shown in fig. ——.
1	Case cover	• 4 screws(A)	3
. 2	Bottom cover	• 3 screws(B)	4
3	Front panel	2 control knobs	3 3 4,5
4	Main circuit board	• 4 red screws	6 7 7 7
4	Chassis cover assembly and mechanism unit	• Cassette holder	7 7 7
5	Operation button assembly	• 2 screws(M)	8

DISASSEMBLY NOTES (MECHANISM UNIT)

Precautions for removal of the motor

When removing the motor, follow the procedure given below.

- Remove screw (A), and then detach flywheel retainer (M44) by pulling it in the direction of the arrow as in fig. 9.
- After removing screws (B), detach takeup belt (M78) and capstan belt (M76), and then sub chassis assembly (M72) can be removed. (fig. 9, 10)
- 3. When screws (C) is removed after detaching fast forward belt (M77), motor assembly (M71) can be removed. (fig. 10)

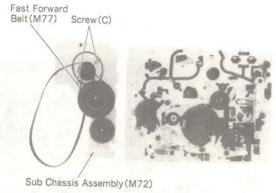
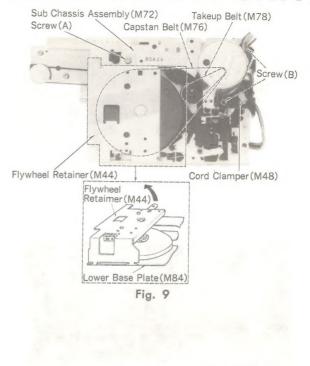


Fig. 10

- Head base plate (M57) and upper base plate (M83) removing procedure
 - With screw (D) removed, head base plate pressure spring (M66) can be detached.
 In this case, take care not to lose steel ball (M65). (fig. 11)
 - With head release spring (M68) removed, head base plate (M57) can be detached. (fig. 11, 12) In this case, take care not to lose steel ball (M65) and roller (M64).
- 3. After removing pressure roller release spring (M25), remove pressure roller assembly (M40). (fig. 12)
- 4. Remove screw (E), and then upper base plate (M83) can be detached. (fig. 12)



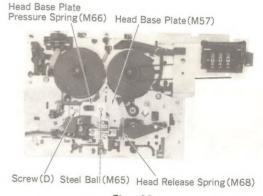


Fig. 11

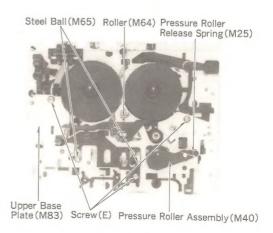


Fig. 12

MECHANISM SECTION

- 1. For repair, measurement or adjustment with the mechanism removed from the unit be sure to ground the lower base plate of the mechanism.
- For grounding, connect a extension cord to the mechanism's lower base plate and the Lug terminal from main circuit board.
- 3. Without grounding, the amplifier does not operate properly.

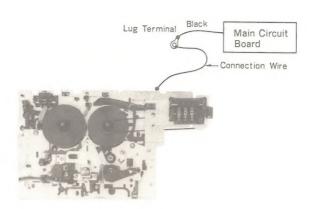


Fig. 13

ASSEMBLY INSTRUCTIONS

· Belt mounting

Check that each belt is free of damage or grease on the surface, after that, set the belt as illustrated, and mount it on the lower base plate (M84) after that, set the takeup belt (M78) on the fast forward connection pulley assembly (M82).

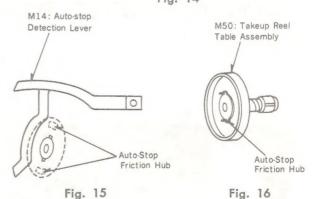


Fig. 14

· Positioning the takeup reel table assembly

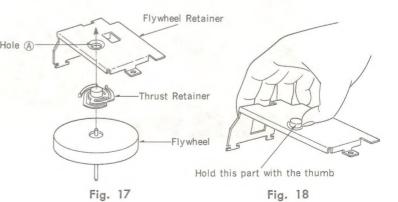
When installing the takeup reel table assembly, be sure to mount the auto-stop friction hub (shown in fig. 16), as illustrated in fig. 15.

If the takeup reel table is positioned incorrectly at any place other than that shown in fig. 15, the auto-stop mechanism remains operative at all times.



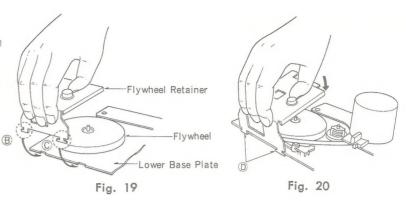
· How to install the flywheel retainer

- 1. Insert the thrust retainer into the hole (A) of the flywheel retainer as shown in fig. 17.
- 2. Hold the thrust retainer with the thumb as shown in fig. 18.



4

- 3. Engage the parts (B) and (C) of the flywheel retainer with the lower base plate as shown in fig. 19.
- 4. Shift down the flywheel retainer, supported at points ①, in the direction of the arrow as illustrated. (fig. 20)
- 5. Attach the screw (A) in the position as shown in fig. 9.



Mounting the operation button assembly

Before mounting the operation button assembly on the mechanism body, be sure to lift the main control lever in the direction of the arrow using a screwdriver, as shown in fig. 21, until it locks in place.

If it is not mounted in this manner, the hub of the playback button assembly during playback catches on the main control lever, making it impossible to release playback mode.

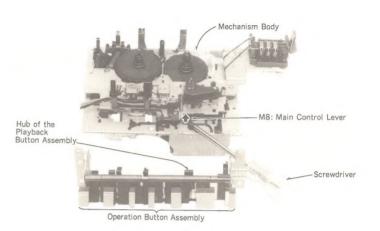


Fig. 21

ADJUSTMENT PARTS LOCATION

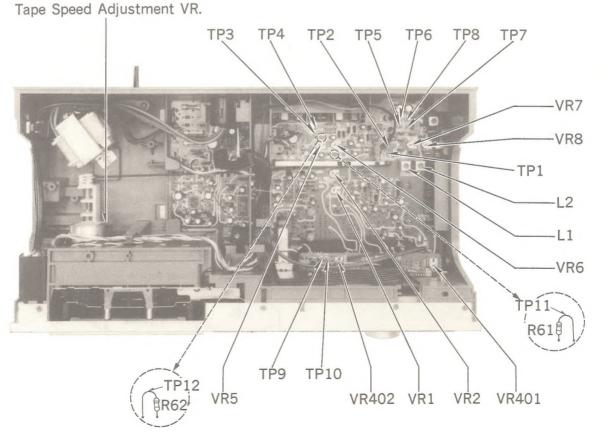


Fig. 22

MEASUREMENT AND ADJUSTMENT METHODS

NOTES: Keep good condition, set lever switches and controls in the following positions, unless otherwise specified.

- Make sure heads are clean.
- Make sure capstan and pressure roller are clean.
- Judgeable room temperature: 20 ±5 °C (68 ±9 °F)

- Tape selector: Normal position
- Input selector: Line in
- Input level controls: Maximum

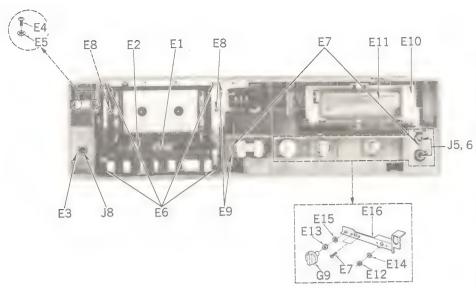
Dolby NR switch: OUT				
ITEM	MEASUREMENT & ADJUSTMENT			
A Head position adjustment Condition: * Playback and pause mode	(The head adjusting plate is provided to adjust the tape touch of the head in cue or review mode.) 1. Press the playback button and pause button. 2. Measure the space between the pinch roller and the capstan. Standard value: 0.5±0.3 mm 3. If the measured value is not within the standard value, untighten screw (A), and slide the head adjusting plate in the direction of arrow (B) for adjustment. Fig. 23			
B Head azimuth adjustment Condition: * Playback mode Equipment: * VTVM * Oscilloscope * Test tape (azimuth) QZZCFM * Test tape (tape path viewer)	Record/playback head azimuth adjustment 1. Test equipment connection is shown in fig. 24. 2. Playback azimuth tape (QZZCFM 8 kHz). 3. Adjust record/playback head angle adjustment screw (B) in fig. 25 so that output level at LINE OUT becomes maximum. 4. Measure both channels, and adjust levels for equal output. 5. After adjustment lock head adjustment screw with lacquer. Erase head azimuth adjustment 1. Test equipment connection is the same above but use the tape path viewer (QZZCRD) instead of test tape (QZZCFM). 2. Playback this tape. 3. Adjust screw (C) shown in fig. 26 so that the tape may not get curled or malformed by tape guide of the erase head. 4. After adjustment, lock head adjust screw with lacquer.			
© Tape speed Condition: * Playback mode Equipment: * Digital electronic counter or frequency counter * Test tape QZZCWAT	Tape speed accuracy 1. Test equipment connection is shown in fig. 27. 2. Playback test tape (QZZCWAT 3,000 Hz), and supply playback signal to frequency counter. 3. Measure this frequency. 4. On the basis of 3,000 Hz, determine value by following formula: Tape speed accuracy = \frac{f - 3,000}{3,000} \times 100 (%) where, f = measured value 5. Take measurement at middle section of tape. Standard value: \pm 1.5 % Adjustment method 1. Playback the test tape (middle). 2. Adjust so that frequency becomes 3,000 Hz. 3. Tape speed adjustment VR shown in fig. 22.			

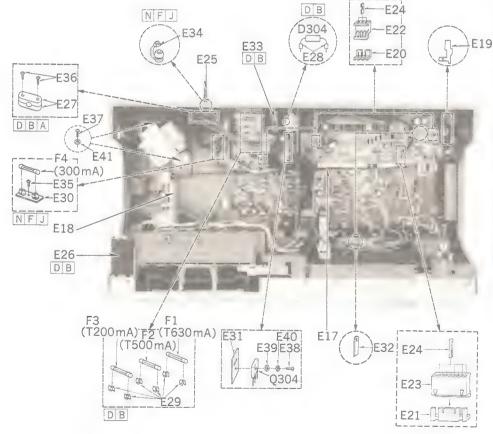
ITEM	MEASUREMENT & ADJUSTMENT		
	Tape speed fluctuation Make measurements in same manner as above (beginning, middle and end of tape), and determine the difference between maximum and minimum values and calculate as follows: Tape speed fluctuation = $\frac{f_1 - f_2}{3,000} \times 100$ (%) f_1 = maximum value, f_2 = minimum value Standard value: Less than 1% Note: Please use non metal type screwdriver when you adjust tape speed accuracy on this unit.		
Playback frequency response Condition: * Playback mode * Tape selector Normal position Equipment: * VTVM * Oscilloscope * Test tape QZZCFM	1. Test equipment connection is shown in fig. 24. 2. Place UNIT into playback mode. 3. Playback the frequency response test tape (QZZCFM). 4. Measure output level at 315 Hz, 12.5 kHz, 8 kHz, 1 kHz, 250 Hz, 125 Hz and 63 Hz, and compare each output level with the standard frequency 315 Hz, at LINE OUT. 5. Make measurement for both channels. 6. Make sure that the measured value is within the range specified in the frequency response chart.		
© Playback gain Condition: * Playback mode * Tape selector Normal position Equipment: * VTVM * Oscilloscope * Test tape QZZCFM	 Test equipment connection is shown in fig. 24. Playback standard recording level portion on test tape (QZZCFM 315 Hz), and using VTVM measure the output level at LINE OUT. Make measurement for both channels. Standard value: around 0.39 V Adjustment If measured value is not within standard, adjust VR1 (L-CH), VR2 (R-CH) (See fig. 22 on page 5). After adjustment, check "Playback frequency response" again. 		
Bias leakage Condition: * Record mode * Input level controls ··· MAX * Tape selector ··· Metal position Equipment: * VTVM * Oscilloscope	 Test equipment connection is shown in fig. 29. Place UNIT into record mode. Adjust trap coil L1 (L-CH), L2 (R-CH) so that measured value on VTVM becomes minimum. Take adjustment for both channels. Fig. 29 VTVM Oscilloscope		
© Erase current Condition: * Record mode * Tape selector Metal position Equipment: * VTVM * Oscilloscope	 Test equipment connection is shown in fig. 30. Press the record and pause buttons. Set the tape selector to metal position. Read voltage on VTVM and calculate erase current by following formula: Erase current (A) = Voltage across both ends of R301 I (Ω) Standard value: 155±15 mA (Metal position) If measured value is not within standard, adjust as follows. Adjustment Open the point (A) and short the point (B) on the main circuit board in the wiring connection diagram (See page 10). 		

ITEM	MEASUREMENT & ADJUSTMENT				
	 2. Make measurement for erase current. 3. Make sure that the measured value is within the erase current of 140 mA to 170 mA. 4. If it is beyond the value, carry out the following adjustments: If the erase current is less than 140 mA, short the point (A). If the erase current is more than 170 mA, open the points (A) and (B). 				
Bias current Condition: * Record mode * Tape selector Normal position Fe-Cr position CrO2 position Metal position Equipment: * VTVM * Oscilloscope	 Test equipment connection is shown in fig. 31. Place UNIT into record mode, and tape selector to normal position. Read voltage on VTVM and calculate bias current by following formula: Bias current (A) = Value read on VTVM (V) 10 (Ω)				
Overall gain Condition: * Record/playback mode * Input level controls ··· MAX * Standard input level; MIC ······· - 72 ± 4 dB LINE IN ··· - 24 ± 4 dB Equipment: * VTVM * AF oscillator * ATT * Oscilloscope * Resistor (600 Ω) * Test tape (reference blank tape) ···· QZZCRA for Normal	 Test equipment connection is shown in fig. 32. Place UNIT into record mode, and tape selector to normal position. Supply 1 kHz signal (-24 dB) from AF oscillator, through ATT to LINE IN. Adjust ATT until monitor level at LINE OUT becomes 0.39 V. Using test tape, make recording. Playback recorded tape, and make sure the value at LINE OUT on VTVM becomes 0.39 V (-7 dB). If measured value is not 0.39 V, adjust VR5 (L-CH), VR6 (R-CH) (See fig. 22 on page 5). Repeat from step (2). 				
Overall frequency response Condition: * Record/playback mode * Tape selector Normal position CrO2 position Metal position * Input level controls MAX Equipment: * VTVM * AF oscillator * ATT * Oscilloscope * Resistor (600 Ω) * Test tape (reference blank tape) QZZCRA for Normal QZZCRY for Fe-Cr QZZCRX for CrO2 QZZCRZ for Metal	Refore measuring and adjusting, make sure of the playback frequency response (For the method of measurement, please refer to the playback frequency response). 1. Test equipment connection is shown in fig. 32. 2. Place the normal test tape (QZZCRA) in the cassette holder. 3. Place UNIT into record mode, and tape selector to normal position. 4. Supply 1 kHz signal from AF oscillator through ATT to LINE IN. 5. Adjust ATT so that input level is -20 dB below standard recording level (standard recording level = 0 VU). 6. At this time, LINE OUT level indicates 0.039 V. 7. Record each frequency 1 kHz, 50 Hz, 200 Hz, 200 Hz, 4 kHz, 8 kHz and 10 kHz (12 kHz) for Fe-Cr, CrO2 and metal). 8. Playback and express in dB the difference between playback output level of each frequency based on playback output level of 1 kHz.				

ITEM	MEASUREMENT & ADJUSTMENT		
	9. Make sure that the measured value is within the range specified in the overall frequency response chart (Shown in fig. 33). 10. Change test tape to Fe-Cr (QZZCRY), CrO ₂ (QZZCRX) and metal (QZZCRZ). 11. Set the tape selector to each position. 12. Measure in the same manner from step (3) to step (8). 13. Make sure that the measured value is within the range specified in the overall frequency response chart for Fe-Cr, CrO ₂ and metal tape (Shown in fig. 34). Adjustment—Using bias current 1. When the frequency response between the middle and high frequency range becomes higher than the standard value, as shown by the solid line in fig. 35' increase, refer to bias current adjustment. 2. When it becomes lower, as shown by dotted line, refer to bias current adjustment. Note: For the method of bias current measurement, refer to "Bias current adjustment" on page 8.		
Condition: * Record mode * Input level controls ··· MAX * Tape selector ··· Normal position Equipment: * VTVM * AF oscillator * ATT * Resistor (600 Ω)	1. Test equipment connection is shown in fig. 32. 2. As shown in fig. 36, connecting the base of Q402 and ground stops the oscillation of the astable multivibrator comprising Q402 and Q403. 3. Supply 1 kHz signal (-24 dB) to the LINE IN then press the record button. 4. Adjust the ATT so that the output level at LINE OUT becomes 0.39 V (The input level at this condition is termed the standard input level). 5. Adjust the ATT so that the input level is -20 dB below standard recording level. B. Adjust VR401 so that the -20 dB segment lights up in the -20 ± 0.8 dB range (L-CH only) (See fig. 37). 6. Adjustment at "0 dB": A. Adjust the ATT so that the output level at LINE OUT becomes 0.39 V. (The input level at this condition is termed the standard input level). B. Adjust VR402 so that the +1 dB segment lights up in the 0 ± 0.2 dB range of the standard input level (See fig. 38). 7. Repeat twice between steps (5) and (6) above. 8. Adjust ATT and check that all segments lights up when an input signal level is increased to 10 dB higher than the standard input level (See fig. 39). Fig. 39		
Dolby NR circuit Condition: * Record mode * Dolby NR switch ··· IN/OUT * Input level controls ··· MAX Equipment: * VTVM * AF oscillator * ATT * Oscilloscope * Resistor (600 Ω)	1. Test equipment connection is shown in fig. 40. 2. Place UNIT into record mode, set the Dolby NR switch to OUT position and supply to LINE IN to obtain —34.5 dB at TP11 (L-CH), TP12 (R-CH) (frequency 5 kHz). 3. Confirm that the value at IN position is 8 (±2.5) dB greater than the value at OUT position of Dolby NR switch. Fig. 40		

ELECTRICAL PARTS LOCATION





NOTE: △ indicates that only parts specified by the manufacturer be used for sefety.

Ref. No.	Part No.	Part Name & Description
	ELECTE	RICAL PARTS
E1	OWY4122Z	Record/Playback Head
E2	QWY2138Z	Erase Head
E3		
E4	QNQ1070	Nut 12¢
	XSN3+8S	Screw ⊕3×8
E5	XWA3B	Washer
E6	XTN3+10B	Tapping Screw ⊕3×10
E7	XTN3+8B	Tapping Screw ⊕3×8
E8	XTN26+6B	Tapping Screw ⊕2.6×6
E9	QJT0015	Lug Terminal
E10	QKJ0406	FL Meter Holder
E11	QSIFL001F	FL Meter
E12	QNQ1039	Nut 9¢
E13	QNQ1004	Nut 8¢
E14	QWQ1133	Spring Washer 9¢
E15	QWQ2002	Spring Washer 8¢
E16	QMA3956	Volume Angle
E17	OBS1130	Recording Wire
E18	QML3664	Recording Lever
E19	QJC0034	Earth Plate
E20	QJP1921TN	3 Pin Post
E21	QJP1922TN	6 Pin Post
E22	QJS1921TN	3 Pin Socket
E23	QJS1921TN QJS1922TN	6 Pin Socket
E25 🗈 🛆	QJT1054 QFC1204M	Contact AC Power Cord
X For all Fire	VLOTS 04M	
	QFC1205M	t United Kingdom.
*For United		
	QFC1203M	п
∗For Asia, L	atin America, Midd	dle East, Africa areas and PX.
₩ For Austra	QFC1208M	п
		Insulation Plate
	opean areas.	
	QTD1164	Cord Clamper
	opean areas and A	
	QZE0003	Porcelain Tube
	opean areas.	1 Orderant Tube
E29 DE A		Fuse Holder
# For all E	ALL TODA	ruse moluer
E30	pean areas.	
NEU A	QTF1049	"
₩ For Asia, L	atin America, Midd	fle East, Africa areas and PX.
E31	QTH1118	Heat Sink
E32	QJT1041	Check Pin
E33 DIB	QTWM0026	Rotary Switch Cover
	pean areas.	
34 NEU	QTD1129	Cord Bushing
KFor Asia, La	atin America, Midd	le East, Africa areas and PX.
		Tapping Screw ⊕3×10
		le East, Africa areas and PX.
		Tapping Screw ⊕3×16
	pean areas and A	
	XSN4+10	
38	XSN26+8	Screw ⊕2.6×8
	YWA26R	Wacher
39 40	XWA26B XWG26	Washer

NOTES

OTES:	
D	For all European areas
	except United Kingdom.
B	For United Kingdom.
N	For Asia, Latin America,
	Middle East and Africa
	areas.
A	For Australia.
F	For Asian PX.
①	For European PX.

RS-M14 RS-M14 12 13 14 15 16 17 18 19 20 SCHEMATIC DIAGRAM **EQUIVA** Q17, 18 Q19
2SD636 2SB641
CUE/REVIEW MUTE CUE/REVIEW MU AN6552 ADPHONES AM Q1~Q4 2SD661(T. U) EQUALIZER IC402 AN687 Vcc.L V Reg (L CH) +-Ch.1 GATE A-(h.2) (m) PUT LINE OUT J3 R75 | DB 220(1/2W) | R75 | NAFU 220(1/4W) R 9 R 23 Adj. Adj HEAD. PHONE J8 RESET RESET RECORD/PLAYBACK HEAD IC3, 401 AN6552 (R CH) + R 126 27K 8.2K ±C410 ₹R424 + 50V1 ₹100K NOTES: • S1-1 - S1-14 · Record/playba • S2-1 - S2-4 Input select sw • S3-1 - S3-4 · Dolby NR IN/(• S4-1-S4-4 Tape select sw Record muting Playback mutin Q404 DB 2SC1383(R, S) Cue and review S8 Power ON/OFF . 59 AC voltage sel • VR1. 2 · Playback gain · Input level con Q401 DB 2SC945(P)
2SD965
METER MUTE
ASTABLE MULTIVIBRA • VR3, 4 Record gain ac • VR5, 6 VR7, 8 Bias current ac VR401 FL meter adjus

• VR402 · · FL meter adjus L1, 2······ Bias leakage a
Resistance are in ohms (Ω), 1/4 wat • L1, 2.... $K = 1,000 \Omega$.

Resistors indicated thickly show prin • Capacity are in microfarads (μ F) unl P = Pico-farads.

The mark (▼) shows test point. e.;

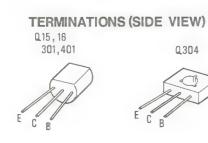
 All voltage values shown in circuitry volume control at minimum position. For measurement, use VTVM.

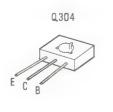
For United Kingdom.
For Asia, Latin America, Midd

• A . ···· For Australia.

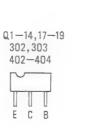
around 3V

• F ····· For Asian PX.
• J ····· For European PX.

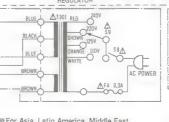




2SD592NC(R, S) BIAS OSC



2SD636(R, S) 2SB641(S, T)





WFor Asia, Latin America, Middle East and Africa areas.
WFor PX.



RS-M14

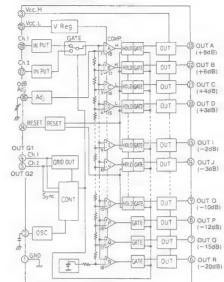
tín America, Middle East

. 17 . 18 19 21 22 23 24 . 25 30 . 31 32 , 33 , 34 .

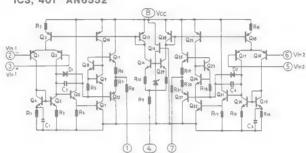
Q17, 18 Q19 2SD636 2SB641 CUE/REVIEW MUTE CUE/REVIEW ML IC3 AN6552 HEADPHONES AM 2SD636(R, S) 2SD636(R, S) IC1, 2 VE646B DLBY NR IC 2SD636H(R, S) 337 R55 C41 R5 A -R113 LINE OUT J3 R75 | DB 2201½W | NAFJ 2201¼W 0 24 0.0056 C45 R61 15V 25V 84V 25V 16V10 5.6K HEAD. PHONE J8 12 4 \$ 1-12 30 35 3 R 52 47K **₹** R 114 2.5V 2.5V (2.4V (2.5V) 1.5V (2.4) (2 C 88 10P R 106 100 K R 324 \$ R 98 1K ±C410 ₹R424 + 50V1 ₹100K D310 MA161 x 2 DB 2SC1383(R, S) NAFU 2SD592(R, S) Q402, 403 2SC945(P) 22.7V 27.4V 23.3V Q 304 2SD965 METER MUTE NATABLE MULTIVIBRATOR IC402 2SC1864(R, S) | DB | 8201/2W| | DB | 2701/2W| | NAFJ 2701/4W| 10 9

EQUIVALENT CIRCUIT

IC402 AN6870



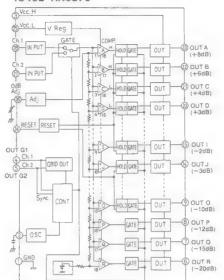
IC3, 401 AN6552

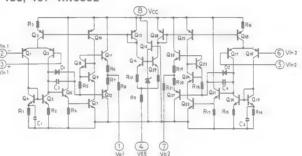


NOTES:

- S1-1 S1-14 · Record/playback select switch (shown in playback position). Input select switch (shown in LINE position). • S3-1 - S3-4 · Dolby NR IN/OUT select switch (shown in OUT position).
- Tape select switch (1 ··· Normal, 2 ··· Fe-Cr, 3 ··· CrO2, 4 ··· Metal). • S4-1-S4-4 • S5 · Record muting switch (shown in OFF position). • S6 Playback muting switch (close at playback or record mode).
- Cue and review muting switch (close at cue/review mode).

 Power ON/OFF switch (shown in OFF position). • S8
- . 59. AC voltage select switch. • VR1. 2 Playback gain adjustment VR.
- VR3, 4 Input level control.
 Record gain adjustment VR. • VR5, 6
- VR7, 8 Bias current adjustment VR. VR401 FL meter adjustment VR (for -20 dB indication). VR402 FL meter adjustment VR (for OdB indication).
- ·11.2... · Bias leakage adjustment coil. ullet Resistance are in ohms (Ω), 1/4 watt unless specified otherwise. $K = 1,000 \Omega$.
- Resistors indicated thickly show printed type resistor.
- Capacity are in microfarads (µF) unless specified otherwise. P = Pico-farads
- The mark (\mathbf{v}) shows test point. e.g. \mathbf{v} =Test point 1.
- All voltage values shown in circuitry are under no signal condition and record mode with volume control at minimum position. For measurement, use VTVM.
- ▲ indicates that only parts specified by the manufacturer used for safety.
- ···· For all European areas except United Kingdom.
- .. For United Kingdom.
- For Asia, Latin America, Middle East and Africa areas.
- ··· For Australia.
- F ····· For Asian PX.
 J ····· For European PX.





NOTES: RESISTORS
ERD --- Carbon
ERG --- Metal-oxide
ERO --- Metal-film
ERX --- Metal-film
ERQ --- Fuse type metallic
ERC --- Solid
ERF --- Cement ECG□ ·

ECK Ceramic

ECC Ceramic

ECGM Polyester film

ECQE Polyester film

ECQF Polypropylene

ECE Electrolytic

ECE Non polar electrolytic ECQS······ Polystyrer ECS□ ····· Tantalum -- Polystyrene

NOTE: ▲ indicates that only parts specified by the manufacturer be used for safety.

Ref. No.	Part No.	Ref. No.	Part No.	Ref. No.	Part No.	Ref. No.	Part No.
		NATE	ERD25FJ221	NAIFE	ERG12ANJ820	NATE	ERD25FJ151
RES	SISTORS		atin America,		atin America,		Latin America,
R1.2	ERD25FJ100		st, Africa areas,		st. Africa areas.		st. Africa areas.
R3, 4	ERD25FJ682	Australia		Australia		Australia	
R5. 6	ERD25TJ104	R77. 78	ERD25FJ822	R322	und i A.	R422, 423	alid I A.
R7. 8	ERD25FJ101	R79, 80	ERD25FJ681		ERD50FJ821		ERD50FJ271
R9, 10	ERD257J101	R81, 82	ERD25FJ102		opean areas.		ropean areas.
		NO1, 02	EKDZ3FJ10Z		ERD25FJ821		
R11, 12	ERD25FJ101				atin America.		ERD25FJ271
R13, 14	ERD25FJ471	R83, 84	ERD25FJ272				Latin America,
R15, 16	ERD25TJ224	R85, 86	ERD25FJ152		st, Africa areas,		st, Africa areas,
R17, 18	ERD25FJ822	R103, 104	ERD25TJ333	Australia a		Australia	
R19, 20	ERD25TJ224	R105, 106	ERD25TJ104	R324	ERD25FJ821	R425, 426	ERD25TJ104
		R117, 118	ERD25FJ121	R326	ERD25FJ102	1	1
R21, 22, 23		R125, 126	ERD25TJ273	R327	ERD25FJ471	VARIA	RESISTORS
	ERD25FJ822	R127, 128	ERD25FJ331	R331	ERD25FJ102		1
R29, 30	. ERD25FJ102	R301	ERD25FJ1R0		. ERD50FJ560	VR1, 2	EVNK4AA00B24
R31, 32	ERD25FJ472	R304	ERD25FJ272		opean areas.	VR3, 4	QVKDM80RA24
R33, 34	ERD25FJ562	R305	ERD25FJ471	NAFO	ERG12ANJ101	VR5, 6	EVNK4AA00B54
R41, 42 DB	ERD25FJ392	11,000	21(020134/1	※ For Asia, I	atin America,	VR7, 8	EVNK4AA00B15
KFor all Eu	opean areas.			Middle Eas	st, Africa areas,	VR401	EVNK4AA00B23
NAF	ERD25FJ222	R306, 307	ERD25FJ122	Australia a	and PX.	VR402	EVNK4AA00B24
*For Asia. I	atin America.		ERG12ANJ181	R334 DB	ERD50FJ101		
	st. Africa areas.		opean areas.	. ₩ For all Eur	opean areas.	CAI	PACITORS
Australia		NAFJ	ERD25FJ181		ERD25FJ101	C1. 2	ECCD1H331K
	ER014AJ270	₩ For Asia, !	atin America,		atin America.	C3. 4	ECEA16M10R
	opean areas.	Middle Ea	st, Africa areas,		st, Africa areas.	C5, 6	ECEA1ES470
	ERD25FJ120	Australia	and PX.	Australia a		C7. 8	ECCD1H820KY
	atin America.	R309 DE	ERG12ANJ221		ERD50FJ470	C9. 10	ECFDD102KVY
	st, Africa areas,		opean areas.		opean areas.	C11. 12	ECEA1CS330
Australia			ERD25FJ221	XI OI all Eul	Opean areas.	C13, 14	ECFDD153KXY
R45	and PA.		atin America.			C15, 14	ECKD1H681KBY
	EDDOCELLCO		st, Africa areas,	R401, 402,	403, 404		
	ERD25FJ150	Australia			ERD25TJ223	C17, 18	ECQP1152JZ
	Latin America,	R310	ERD25FJ100	R405, 406	ERD25TJ273	C19, 20	ECFDD562KVY
	st, Africa areas,	R311	ERD25FJ222	R407, 408	ERD25TJ104		
	and PX.	R313	ERD25TJ224	R409	ERD25FJ220	C21, 22	ECFDD102KVY
R47, 48, 49				R410	ERD25TJ183	C23, 24	ECEA1CS330
	ERD25FJ102		ERQ14AJ121	R411, 412	ERD25FJ331	C25, 26	ECEA1JS4R7
R51,52	ERD25TJ473		opean areas.	R413, 414	ERD25TJ224	C27, 28	ECFDD222KVY
R53, 54	ERD25TJ105		ERD25FJ121	R415	ERD25FJ102	C29, 30	ECFDD123KXY
			atin America,	R416	ERD25FJ392	C31, 32	ECEA50MR33R
R55, 56	ERD25FJ332		st, Africa areas,	1		C33, 34, 35	, 36
R57, 58	ERD25TJ105	Australia :		R417	ERD25TJ105		ECEA1HS100
R59, 60	ERD25FJ181	R317	ERD25FJ562			C37, 38	ECQM1H472JZ
R61.62	ERD25FJ562	R318	ERD25FJ222	R418	ERD25TJ564	C39, 40	ECOM1H273JZ
R65, 66	ERD25FJ471	R319	ERD25FJ272			C41, 42	ECOM1H562JZ
R67, 68	ERD25TJ563			R420	ERD25TJ103		
	ERG12ANJ221	R321 1018	ERQ12HJ470		ERQ14AJ151	C43, 44, 45	46
	opean areas.		opean areas.		opean areas.	343, 44, 43	ECEA1HS100
WIND OF EUR	עשכמון מוכמט.	I M FUI all EUR	upcall aleas.	WI OF ALL EUR	טטטעוו מוסמט.		FOFUTLISTOO

SPECIFICATIONS * Input level controls ... MAX

Playback S/N ratio Test tape ··· QZZCFM	Greater than 45 dB (without NAB filter)
Overall distortion Test tape QZZCRA for Normal QZZCRX for CrO2 QZZCRY for Fe-Cr QZZCRZ for Metal	Less than 4%
Overall S/N ratio Test tape ··· QZZCRA	Greater than 43 dB (without NAB filter)

Ref. No.	Part No.	Ref. No.	Part No.
C47, 48	ECEA1AS101	TDAI	ICICTORO
C50	ECEA1ES470	IRAI	VSISTORS
C51, 52	ECEA50MR33R	Q1, 2, 3, 4	2SD661
C53, 54	ECFDD104KXY	Q5, 6, 7, 8, 9	, 10, 11, 12
C55, 56	ECEA1HS100		2SD636
C57, 58	ECFDD473KXY	013, 14	2SD636
C59. 60	ECKD1H102KB	015, 16	2SD965
C61, 62	ECEA2AS2R2	017, 18	2SD636
C63	ECEA2ES221	019	2SB641
		0301	2SD592NCS
C65, 66	ECEA2AS010	0302	2SD636
C67, 68	ECEA1HS100	0303	2SB641
C69, 70	ECEA2AS010	Q304	2SC1846
C71, 72	ECOM1H273JZ	Q50+	20010-0
C73, 74	ECFDD123KXY	0401	2SD965
C75, 74	ECOM1H104KZ	0402, 403	20000
	ECFDD333KXY		2SC945
C77, 78			
C79, 80, 81,		*For all Eur	
000.04	ECFDD273KXY		2SD636
C83, 84	ECEA50ZR22	※For Asia, Latin America, Middle East, Africa areas.	
C85	ECEA2AS010		
		Australia a	
C87, 88	ECCD1H100KC	Q404 DE	
C91, 92	ECEA1ES101		opean areas.
C93, 94	ECCD1H101K		2SD592NCS
C301	ECQP1183JZ		atin America,
C302	ECFDD153KXY	Middle East, Africa areas,	
C303	ECEA1ES101	Australia a	ind PX.
C304	ECFDD822KVY	D	IODES
C305	ECEA1HS470		
C306	ECEA2AS2R2	D301, 302, 3	303
C307	ECEA1VS221		MA161
		D304	RVD1N4748
C308	ECEA1CS102	D305, 306, 3	307, 308
C309	ECEA1VS102	A	SM112
C310	ECFDD103KVY	D309, 310, 3	311, 312
C311	ECEA1ES101	1	MA161
C312 A	ECEA1ES101	D313	TLR205
C313	ECEA2AS010	D314, 401, 4	102
C314	ECEAICS330		MA161
C401, 402	ECEA2AS3R3	D403	MV121
C403	ECEA1HS100	D404, 405	
C404	ECEA50ZR33	10.,.50	
C405	ECFDD473KXY	INTEGRA	ATED
C406, 407			CIRCUITS
△	ECFDD104KXY	IC1. 2	NE646B
C408	ECEA1ES331	IC3, 401	AN6552
UT00	FAFUTFAAAT	100,701	11110000

C409, 410 ECEA2AS010 IC402 AN6870

Ref. No.	Part No.	Part Name & Description
	TRAN	SFORMER
T301		
	OLPD45EL	Power Transformer
	opean areas.	TOWCI TIGHSTOTHIC
	OLPN55EL	
		dle East, Africa areas, Australia and PX
MFUI ASIA, I		
	_	COILS
L1, 2	QLQC0331	Bias Trap Coil
L3, 4	QLQX0332K	Peaking Coil
L5, 6	QLM9Z7	MPX Filter
L301	QLB0198K	Bias Oscillation Coil
	sv	/ITCHES
S1	OSSE203	Slide Switch
		(Record/Playback Selector)
S2	OSW4209T	Push Switch
02	Q011 12031	(LINE IN/MIC Selector)
S3	OSW4209T	Push Switch (Dolby ON/OFF)
S4	OSR4403A	
	1 6	Rotary Switch (Tape Selector)
S5	QSW2103A	Push Switch (Record Muting ON/OFF)
S6	OSB02511	Leaf Switch
20	Q3D02311	(Playback Muting Switch)
S7	OSB02511	Leaf Switch
3/	Q3B02311	
		(Fast Wind Muting Switch)
	QSW2214	Push Switch (Power ON/OFF)
	opean areas and A	ustralia.
	QSW1115AZ	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,
		lle East, Africa areas and PX.
S9 A	QSR1407H	Rotary Switch
		(AC Power Voltage Selector)
	<u>F</u>	USES
	XBAQ0008	Fuse (T 630mA)
	opean areas.	
F2 DBA	XBAQ050026	Fuse (T 500 mA)
	opean areas.	
F3 DB A	XBAQ0013	Fuse (T 200 mA)
≪For all Eur	opean areas.	
F4 NEU A	XBA2E03NR5	Fuse (300 mA)
※For Asia, L	atin America, Mido	lle East, Africa areas and PX.
	J	ACKS
11 2 3 4 7	QEJ5002S	Line IN/OUT and Record/Playback
,,-, , , ,		Connection Socket Jack Assembly
J5. 6	QJA0257H	Microphone Jack
33, 0	QJMUZ3/II	microphone Jack

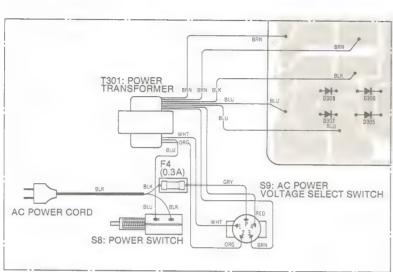
QJA0249C Headphones Jack

34 , 33 , 32 , 31 , 30 , 29 , 28 , 27 , 26 , 25 , 24 , 23 , 22 , 21 , 20 , 19 , 18 , 17 , 16 , 15 , 14 , 13 , 12 , 11

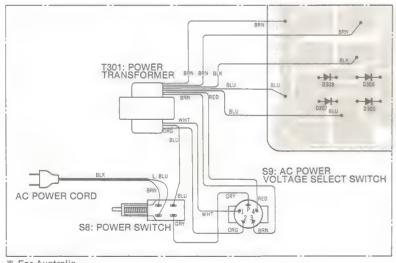
RS-IVI14

RS-W14

WIRING CONNECTION DIAGRAM
AND CIRCUIT BOARD



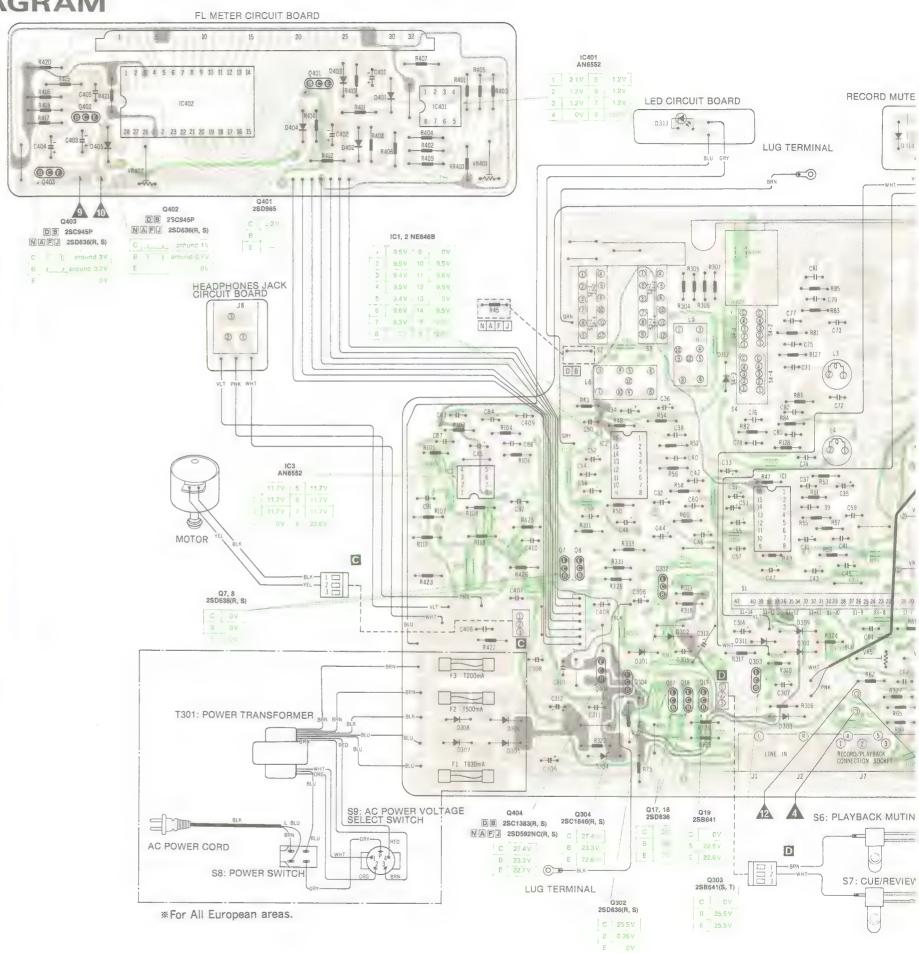
** For Asia, Latin America, Middle East and Africa areas.
** For PX.

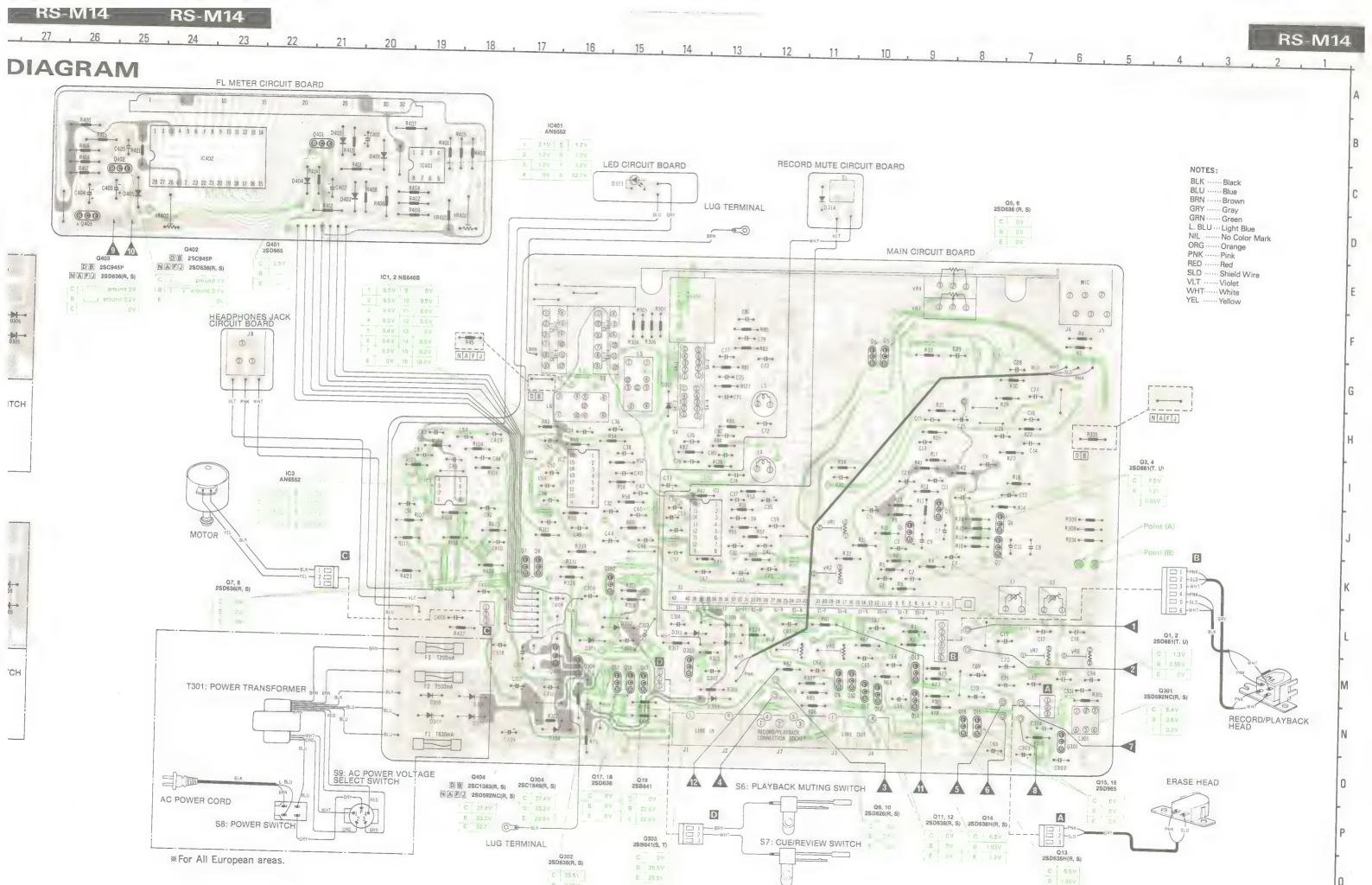


※ For Australia

NOTES:

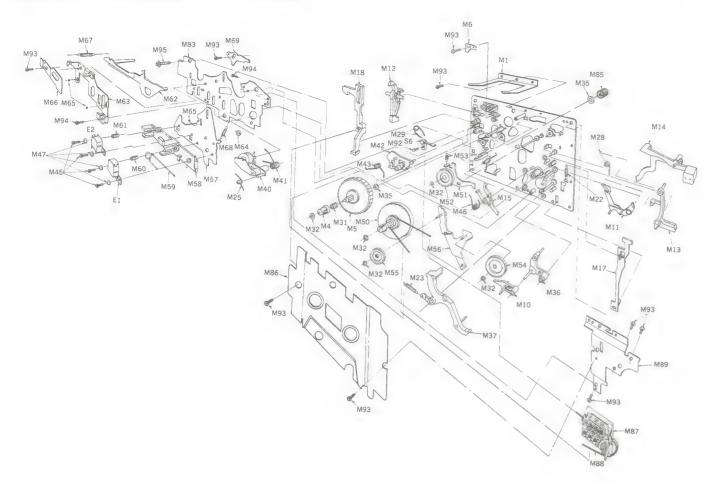
- The circuit shown in some on the conductor is +B (bias) circuit.
- The circuit shown in the conductor indicates printed circuit, which is included printed type resistors.
- Values indicated in are DC voltage between the ground and electrical parts.
- The voltage indicates are measured during record mode.



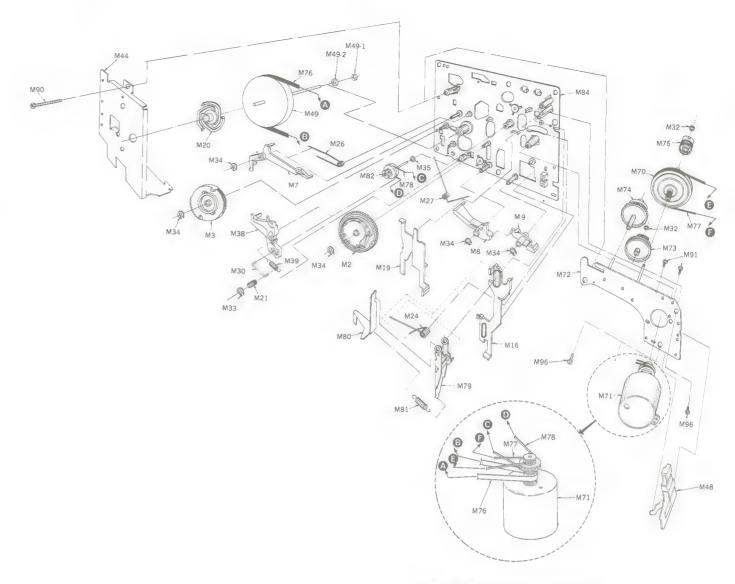


B 026V E 0V 2 , 3 , 4 , 5 , 6 , 7 , 8 , 9 , 10 , 11 , 12 , 13 , 14 , 15 , 16 , 17 , 18 , 19 , 20 , 21 , 22 , 23 , 24 , 25 , 26

EXPLODED VIEWS



Ref. No.	Part No.	Part Name & Description	Ref. No.	Part No.	Part Name & Description	Ref. No.	Part No.	Part Name & Description
			M33	XUB4FT	Stop Ring 4¢	M65	QDK1017	Steel Ball 2¢
	MECHAI	NICAL PARTS	M34	QBW2083	Snap Ring 3 p	M66	QBP1873	Head Base Plate Pressure Spring
		1	M35	QBW2012	Poly Washer	M67	OBT1597	Brake Arm Spring
A1	QBP1874	Cassette Pressure Spring	M36	OXL1354	Sub Lever Assembly	M68	OBT1892	Head Release Spring
A2	QDG1201	Main Gear	M37	0XL1355	Main Lever Assembly		4	
N3	QDG1202	Sub Gear	M38	OML3582	Pause Lock Lever	M69	OMA3858	Head Adjustment Plate
/ 14	QMB1336	Supply Reel Table Hub	M39	OBT1896	Lever Release Spring	M70	OXG1047	Takeup Gear Assembly
A5	QDR1139	Supply Reel Table	M40	0XL1381	Pressure Roller Assembly	M71	OXU0170	Motor Assembly
46	QMF2118	Fast Forward Arm Bracket	11140	QVE1301	Treasure Notice Assembly	M72	0XK2286	Sub Chassis Assembly
47	QML3581	Sub Control Lever	M41	OBN1743	Pressure Roller Spring	M73	ODG1199	Auto-Stop Gear
/18	QML3583	Main Control Lever	M42	OML3588	Fast Forward Lever	M74	0DG1200	Cam Gear
M9	QML3584	Record Operation Lever	N142	Awr2200	rast Forward Lever	M75	ODP1823	Connection Pulley
A10	QML3586	Head Base Plate Lift Lever	M43	QBN1748	Fast Forward Spring	M76	QDB0281	Capstan Belt
			M44	OMA3861	Flywheel Retainer	M77	ODB0273	Fast Forward Belt
#11	OML3594	Auto-Stop Release Arm	M45	XSN2+10	Screw ⊕2×10	M78	0DB0274	Takeup Belt
#12	OML3603	Erase Safety Lever	M46	OBN1741	Change Lever Spring	IN/O	QUB02/4	rakeup dert
W13	OML3604	Auto-Stop Driving Lever	M47	XWA2	Washer 2¢	M79	OXL1360	Record/Playback Selection Arm
W14	OML3605	Auto-Stop Detection Lever	M48	OMZ1254	Cord Clamper		Ç	Assembly
W15	QML3592	Change Lever	M49	OXF0164	Flywheel Assembly	M80	OML3580	Record/Playback Selection Leve
W16	OMR1820	Record Rod	M49-1	OBW2049	Poly Washer	M81	OBT1895	Record/Playback Selection Leve
W17	OMR1821	Auto-Stop Connection Rod	11175	Q5.1.20.15	,	mor	Q211033	Spring
W18	OMR1822	Eject Rod	M49-2	0BW2026	Snap Ring	M82	0XP0607	Fast Forward Connection Pulley
W19	OMR1824	Control Rod	M50	0XD1143	Takeup Reel Table Assembly		ψ σσσ.	Assembly
W20	OMZ1239	Flywheel Thrust Retainer	M51	OXL1382	idler Lever Assembly			
41ZV	QMETEOS	Try whiter Thrust Netanier	M52	OXI0111	Takeup Idler Assembly	M83	QMK1838	Upper Base Plate
M21	OBC1357	Lock Pin Pressure Spring	M53	OBT1893	Takeup Idler Spring	M84	QXK2276	Lower Base Plate
M22	OBT1682	Auto-Stop Connection Rod Spring	M54	0XI0113	Fast Forward Idler Assembly	M85	QDP1828	Fast Forward Pulley
M23	OBT1894	Main Lever Spring	M55	0XI0112	Rewind Idler Assembly	M86	QXH0327	Chassis Cover Assembly
			M56	QXL1383	Fast Forward Arm Assembly	M87	QXA1060	Tape Counter
M24	QBN1739	Selection Lever Spring	M57	OMK1840	Head Base Plate	M88	QDB0240	Counter Belt
M25	QBN1742	Pressure Roller Release Spring	M58	OMZ1241	Head Spacer			
/126	QBN1744	Sub Gear Spring	14130	QHILIZTI	Tread Spaces	M89	QMA3860	Counter Angle
M27	QBN1745	Main Gear Spring	M59	OBN1740	Head Pressure Spring	M90	XTN3+24B	Tapping Screw ⊕3×24
128	QBN1746	Auto-Stop Lever Spring	M60	OBC1278	Head Spring	M91	XSN26+3	Screw ⊕2.6×3
W29	QBN1747	Connection Spring	M61	OBCA0008	11	M92	XTN2+6B	Tapping Screw ⊕2×6
/130	QBS1128	Lock Pin	M62	QML3591	Brake Arm	M93	XTN26+6B	Tapping Screw ⊕2.6×6
			M63	QMZ1240	Sub Head Base Plate	M94	XTN26+10B	Tapping Screw ⊕2.6×10
M31	QBC1372	Reel Table Spring	R64	OMN2550	Roller	M95	XTN26+12B	Tapping Screw ⊕2.6×12
/132	QBW2008	Poly Washer 2¢	1104	Sun 17220	I I I I I I I I I I I I I I I I I I I	M96	XTN3+10B	Tapping Screw ⊕3×10

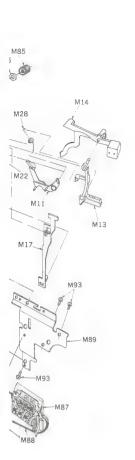


NOTE: ⚠ indicates that only parts specified by the manufacturer be used for safety

Pressure of pressure roller	350±50g	
Takeup tension * Use cassette torque meter QZZSRKCT	45 ⁺¹⁵ ₋₁₀ g-cm	
Wow and flutter; (JIS) * Use test tape QZZCWAT	Less than 0.06% (WRMS)	

Ref. No.	Part No.	Part Name & Description
	ACCI	ESSORIES
A1	RP023A	Connection Cord
A2 NA	OFTC30S011TZ	Demonstration Tape
		le East, Africa areas and Australia
A3 NA A	0JP0603S	AC Plug Adaptor
		le East, Africa areas and Australia
A4 D	QQT2807	Instruction Book
	opean areas except	United Kingdom.
BA	QQT2819	"
* For United	Kingdom and Aust	ralia.
	QQT2842	"
*For Asia, L	atin America, Midd	le East and Africa areas.
ED	QQT2843	"
⋇For PX.		
	PAG	CKINGS
P1 DBN	QPN4008	Inside Carton
KFor all Euro	opean areas, Asia, I	Latin America, Middle East and
Africa area		
A	QPN4032	н
*For Austra	lia.	
FU	QPN4014	n
P2	QPA0558	Cushion-A
P3	QPA0559	Cushion-B
P4	XZB40X60A02	Poly Bag
P5 🖹	QPA0562	Spacer
※For Austra	lia.	
P6		
DIBIAFILE	QPS0434	Pad
	pean areas, Austra	alia and PX.
Tail	OPG1994	11
		le East and Africa areas.

, 12 , 13 , 14 , 15 , 16 , 17 , 18 , 19 , 20 , 21 , 22 , 23 , 24 , 25 , 20 ,



Part Name & Description

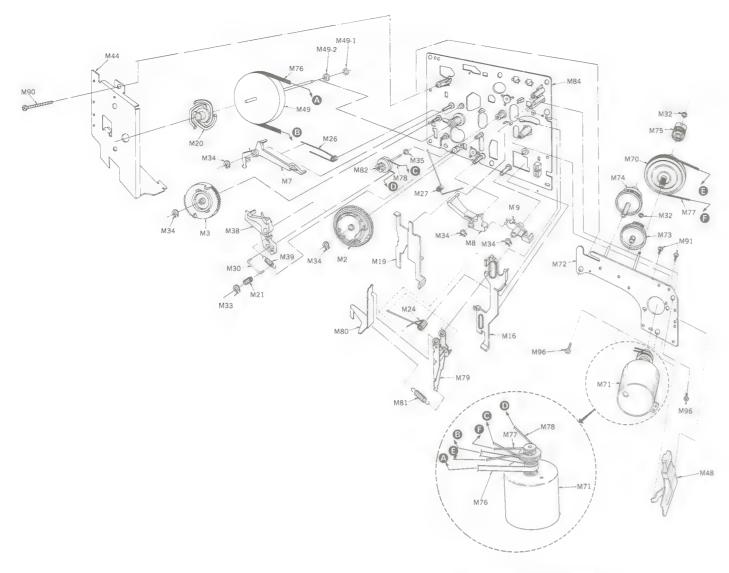
al Ball 2¢ Id Base Plate Pressure Spring ke Arm Spring Id Release Spring

ad Adjustment Plate teup Gear Assembly tor Assembly o Chassis Assembly to-Stop Gear m Gear nnection Pulley pstan Belt st Forward Belt keup Belt

scord/Playback Selection Arm sembly scord/Playback Selection Lever scord/Playback Selection Lever sring ist Forward Connection Pulley ssembly

oper Base Plate
wer Base Plate
ist Forward Pulley
hassis Cover Assembly
ipe Counter
ounter Belt

ounter Angle
apping Screw $\oplus 3 \times 24$ crew $\oplus 2.6 \times 3$ apping Screw $\oplus 2.6 \times 6$ apping Screw $\oplus 2.6 \times 6$ apping Screw $\oplus 2.6 \times 10$ apping Screw $\oplus 2.6 \times 12$ apping Screw $\oplus 3 \times 10$



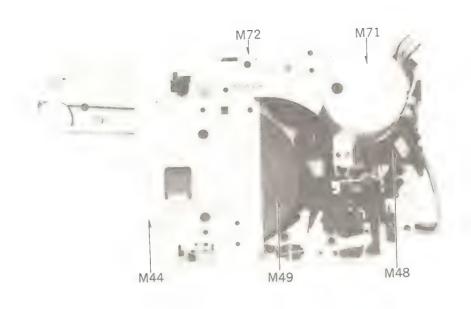
NOTE: <u>A</u> indicates that only parts specified by the manufacturer be used for safety.

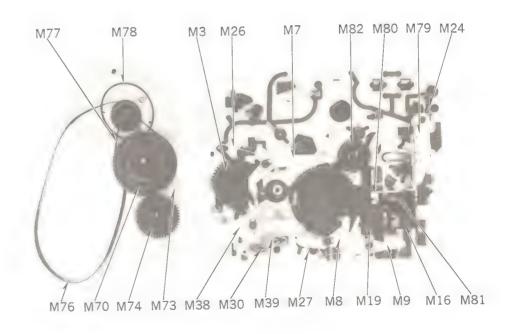
A1 F	ACCE	
11 0	AUGE	SSORIES
41	RP023A	Connection Cord
A2 INTA C	OFTC30S011TZ	Demonstration Tape
& For Asia Lat	in America, Middle	East, Africa areas and Australia.
AS MA AI	1P0603S	AC Plug Adaptor
# For Asia, Lat	in America, Middle	East, Africa areas and Australia.
A4 101	QQT2807	Instruction Book
*For all Euron	ean areas except	United Kingdom.
	QQT2819	n
	lingdom and Austr	ralia.
ENI	00T2842	11
₩ For Asia. La	tin America, Middl	e East and Africa areas.
FID	QQT2843	н
₩For PX.		
	PAG	CKINGS
P1 DEN	QPN4008	Inside Carton
*For all Euro	pean areas, Asia, I	Latin America, Middle East and
Africa areas		
A	QPN4032	11
*For Austral	ia.	
FU	QPN4014	17
P2	QPA0558	Cushion-A
P3	QPA0559	Cushion-B
P4	XZB40X60A02	Poly Bag
P5 🖪	QPA0562	Spacer
*For Austral	ia.	
P6		
DBAFU	QPS0434	Pad
*For all Euro	opean areas, Austr	ralia and PX.
N	OPG1994	= dle East and Africa areas.

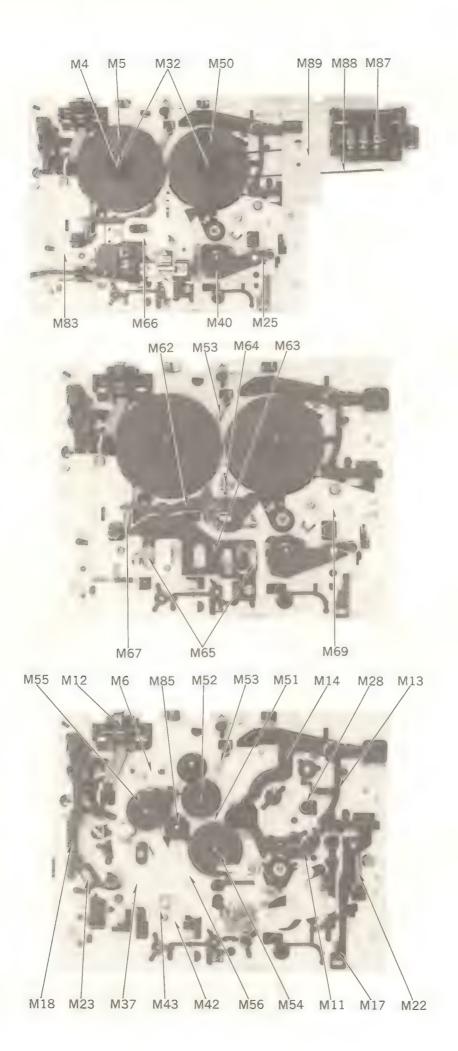
SPECIFICATIONS

Pressure of pressure roller	350±50g	
Takeup tension * Use cassette torque meter QZZSRKCT	45 + 15 g-cm	
Wow and flutter; (JIS) * Use test tape QZZCWAT	Less than 0.06% (WRMS)	

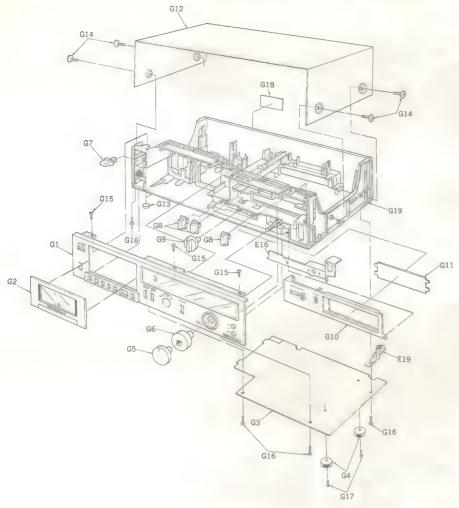
MECHANICAL PARTS LOCATION

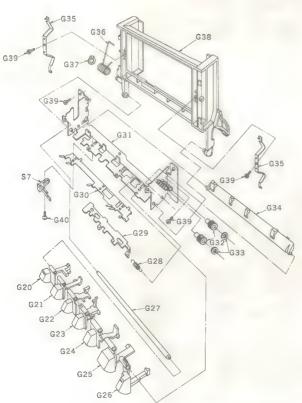






CABINET PARTS





Ref. No.	Part No.	Part Name & Description
	CABIN	ET PARTS
G1	QYP0950	Front Panel Assembly
G1	"Silver Type"	Front Fanel Assembly
	OYP0961	H
	"Black Type"	"
G2	QYF0442	Cassette Lid Assembly
	"Silver Type"	,
	QYF0450	n
	"Black Type"	
G3	QGC1189	Bottom Cover
G4	QKA1083	Rubber Foot
G5 DENA	QYT0586	Volume Knob-A Assembly
	"Silver Type"	
		atin America, Middle East, Africa
areas and		
	QYT0595	"
¥For PX.	OVTOEOGY	,,
	"Black Type"	"
G6	OYTO587	Volume Knob-B Assembly
uo	"Silver Type"	Volume Knob-B Assembly
	OYTO587K	11
	"Black Type"	"
G7	0G01728	Push Button (Power ON/OFF)
	"Silver Type"	Outstall (I Ower Oll/OFF)
	QG01728K	1)
	"Black Type"	
G8	QG01727	Push Button (Input Select, Tape
	"Silver Type"	Select, Rec Mute)
	QG01727K	"
	"Black Type"	
00		T 01 1 K
G9	QGT1495	Tape Select Knob
	"Silver Type"	
	QGT1495K	Tape Select Knob
010	"Black Type"	
G10	QGK3044	Meter Cover
	"Silver Type"	
	QGK3044K	н
G11	"Black Type"	Makes Filter
G12	QGL1140	Meter Filter
G12	QGC1188	Case Cover
	"Silver Type"	
	QGC1188K	"
G13	"Black Type" OKA1081	Case Foot
G14	XTB4+10BFN	Tapping Screw ⊕4×10
	"Silver Type"	Tapping Scien () 47/10
	XTB4+10BFZ	Tapping Screw ⊕4×10
	"Black Type"	Tupping outer () 47713
G15	XTS3+10B	Tapping Screw ⊕3×10
G16	XTN3+10B	"
G17	QHQ1299	Screw
	QGS2796	Main Name Plate
	Kingdom and Austi	
	QGS2798	11
_		e East and Africa areas.
FU	QGS2799	П
₩For PX.		
G19	QKM1419H	Main Case
	"Silver Type"	
	QKM1419K	H .
	"Black Type"	
G20	QXL1363	Eject Button Assembly
G21	QXL1364	Record Button Assembly
	QXL1365	Rewind/Review Button Assembly
		Fast Forward/Cue Button Assemb
G23	QXL1366	
G23 G24	QXL1367	Playback Button Assembly
G23 G24 G25	QXL1367 QXL1368	Stop Button Assembly
G23 G24 G25 G26	QXL1367 QXL1368 QXL1369	Stop Button Assembly Pause Button Assembly
G23 G24 G25 G26 G27	QXL1367 QXL1368 QXL1369 QMN2554	Stop Button Assembly Pause Button Assembly Operation Lever Shaft
G23 G24 G25 G26 G27 G28	QXL1367 QXL1368 QXL1369 QMN2554 QBT1597	Stop Button Assembly Pause Button Assembly Operation Lever Shaft Obstruction Rod Spring
G23 G24 G25 G26 G27 G28 G29	QXL1367 QXL1368 QXL1369 QMN2554 QBT1597 QMR1823	Stop Button Assembly Pause Button Assembly Operation Lever Shaft Obstruction Rod Spring Obstruction Rod
G23 G24 G25 G26 G27 G28 G29	QXL1367 QXL1368 QXL1369 QMN2554 QBT1597	Stop Button Assembly Pause Button Assembly Operation Lever Shaft Obstruction Rod Spring
G23 G24 G25 G26 G27 G28 G29 G30	QXL1367 QXL1368 QXL1369 QMN2554 QBT1597 QMR1823 QBP1875	Stop Button Assembly Pause Button Assembly Operation Lever Shaft Obstruction Rod Spring Obstruction Rod Operation Lever Spring
G23 G24 G25 G26 G27 G28 G29 G30	QXL1367 QXL1368 QXL1369 QMN2554 QBT1597 QMR1823 QBP1875 QXA1044	Stop Button Assembly Pause Button Assembly Operation Lever Shaft Obstruction Rod Spring Obstruction Rod Operation Lever Spring Operation Button Angle Assembly
G23 G24 G25 G26 G27 G28 G29 G30	QXL1367 QXL1368 QXL1369 QMN2554 QBT1597 QMR1823 QBP1875 QXA1044 QDG1102	Stop Button Assembly Pause Button Assembly Operation Lever Shaft Obstruction Rod Spring Obstruction Rod Operation Lever Spring Operation Button Angle Assembly Holder Gear
G23 G24 G25 G26 G27 G28 G29 G30 G31 G32 G33	QXL1367 QXL1368 QXL1369 QMN2554 QBT1597 QMR1823 QBP1875 QXA1044 QDG1102 QBW2082	Stop Button Assembly Pause Button Assembly Operation Lever Shaft Obstruction Rod Spring Obstruction Rod Operation Lever Spring Operation Button Angle Assembly Holder Gear Snap Ring 4¢
G23 G24 G25 G26 G27 G28 G29 G30 G31 G32 G33 G34	QXL1367 QXL1368 QXL1369 QMN2554 QBT1597 QMR1823 QBP1875 QXA1044 QDG1102 QBW2082 QML3593	Stop Button Assembly Pause Button Assembly Operation Lever Shaft Obstruction Rod Spring Obstruction Rod Operation Lever Spring Operation Lever Spring Operation Button Angle Assembly Holder Gear Snap Ring 4¢ Lock Arm
G22 G23 G24 G25 G26 G27 G28 G29 G30 G31 G32 G33 G34 G35	QXL1367 QXL1368 QXL1369 QMN2554 QBT1597 QMR1823 QBP1875 QXA1044 QDG1102 QBW2082	Stop Button Assembly Pause Button Assembly Operation Lever Shaft Obstruction Rod Spring Obstruction Rod Operation Lever Spring Operation Button Angle Assembly Holder Gear Snap Ring 4¢
G23 G24 G25 G26 G27 G28 G29 G30 G31 G32 G33 G34 G35	QXL1367 QXL1368 QXL1369 QMN2554 QBT1597 QMR1823 QBP1875 QXA1044 QDG1102 QBW2082 QML3593 QBP1771	Stop Button Assembly Pause Button Assembly Operation Lever Shaft Obstruction Rod Spring Obstruction Rod Operation Lever Spring Operation Button Angle Assembly Holder Gear Snap Ring 4-6 Lock Arm Holder Spring
G23 G24 G25 G25 G26 G27 G28 G29 G30 G31 G31 G32 G33 G34 G35 G36	QXL1367 QXL1368 QXL1369 QMN2554 QBT1597 QMR1823 QBP1875 QXA1044 QDG1102 QBW2082 QMM2593 QBP1771 QBN1749	Stop Button Assembly Pause Button Assembly Operation Lever Shaft Obstruction Rod Spring Obstruction Rod Operation Lever Spring Operation Button Angle Assembly Holder Gear Snap Ring 4¢ Lock Arm Holder Spring Eject Spring
G23 G24 G25 G25 G26 G27 G28 G30 G31 G32 G33 G33 G33 G33 G33 G33	QXL1367 QXL1368 QXL1369 QMN2554 QBT1597 QMR1823 QBP1875 QXA1044 QDG1102 QBW2082 QML3593 QBP1771 QBN1749 XUB5FT	Stop Button Assembly Pause Button Assembly Operation Lever Shaft Obstruction Rod Spring Obstruction Rod Operation Lever Spring Operation Button Angle Assembly Holder Gear Snap Ring 4¢ Lock Arm Holder Spring Eject Spring Stop Ring 5¢
G23 G24 G25 G25 G26 G27 G28 G29 G30 G31 G31 G32 G33 G34 G35 G36	QXL1367 QXL1368 QXL1369 QMN2554 QBT1597 QMR1823 QBP1875 QXA1044 QDG1102 QBW2082 QMM2593 QBP1771 QBN1749	Stop Button Assembly Pause Button Assembly Operation Lever Shaft Obstruction Rod Spring Obstruction Rod Operation Lever Spring Operation Button Angle Assembly Holder Gear Snap Ring 4¢ Lock Arm Holder Spring Eject Spring



RS-M14 FRANCAIS

MESURES ET REGLAGE

Pour garder l'appareil en bon état de marche, positionner les commuteurs à levier et les commandes dans les positions suivantes, sauf indication contraire.

- Vérifiez que les têtes soiènt propres.
- · Vérifiez que le cabestan et le galetpressure soient propres.
- Température ambiante admissible:
- Sélecteur de Dolby: OUT.Sélecteur de bande: position normal.
- Commutateur de test de crête: LINE.
- Commande de niveau: MAX.

20±5°C.			
SECTION	MESURES ET REGLAGES		
A Réglage de la position de la tôte Condition: * Le mode de lecture et pause	 Il y a une plaque de réglage de la tête pour ajuster le contact de bande de la tête en mode de repérage avant ou arrière. 1. Appuyer sur le bouton de lecture (PLAY) et le bouton de pause. 2. Mesurer l'espace qui sépare le galet presseur du cabestan. Valeur standard: 0.5±0.3mm 3. Si la valeur mesurée se trouve hors tolérances, desserrer la vis A, et glisser la plaque de réglage de la tête dans la direction de la flèche B pour effectuer le réglage. 		
Condition: * Position lecture Equipement: * Voltmètre électronique * Oscilloscope * Bande étalon (azimutage)QZZCFM * Bande étalon (Fenêtre de passagede la band avec mirroir)QZZCRD	 Réglage de la tête d'enregistrement/lecture Branchez les appareils comme ci-dessous. (Voir Fig. 24). Lisez la bande étalon d'azimutage (QZZCFM, 8kHz). Réglez la vis d'orientation (B) Fig. 25, de la tête d'enregistrement/lecture pour obtenir le niveau maximal à la sortie LINE OUT. Mesurez les deux canaux, et ajustez les niveaux à égalite de tension de sortie. Après réglage, bloquez la vis par une goutte de vernis. Réglage de la tête d'effacement Le branchement de l'équipement d'esai est pareil que cidessus mais utiliser le visionneur du chemin de bande (QZZCRD) au lieu de la bande d'essai (QZZCFM). Ecouter cette bande. Régler la vis (C) montrée à la Fig. 26, de sorte que la bande ne se vrille pas, ni soit déformée par les guides de la bande de la tête d'effacement. Après réglage, bloquez la vis par une goutte de vernis. 		
Condition: * Position lecture Equipement: * Compteur électronique numérique ou fréquencemètre numérique * Bande étalonQZZCWAT	Précision de la vitesse de défilement 1. Branchez les appareils comme ci-dessous. (Voir fig. 27). 2. Lisez la bande étalon (QZZCWAT, 3000 Hz) et appliquez le signal de sortie au fréquencemètre. 3. Mesurez sa fréquence. 4. Sur la base de 3000 Hz, déteminez la valeur à l'aide de la formule. Précision de vitesse = \frac{f - 3000}{3000} \times 100(\%) avec f = valeur mesurée. 5. Effectuez la mesure sur la partie médiane de la bande. Valeur normale: \pm 1.5\% Méthode de réglage 1. Lisez la bande étalon (milieu). 2,3. Ajustez la vis de réglage de vitesse VR indiquée fig. 22 pour que la fréquence devienne égale à 3000 Hz. Eluctuations de vitesse de défilement Faites les mesures de la même facon que ci-dessus (au début, au milieu et en fin de bande) et déterminez la différence entre les valeurs maximale et minimale, puis calculez comme suit. Fluctuations de vitesse = \frac{f_1 - f_2}{3000} \times 100(\%) f_1 = valeur maximale f_2 = valeur minimale Valeur normale: monis de 1\% Nota: Utiliser un tournevis non métallique pour régler la vitesse de		

SECTION	MESURES ET REGLAGES
Réponse en fréquence à la lecture Condition: * Position lecture * Sélecture de bandeposition Normal Equipement: * Voltmètre électronique * Oscilloscope * Bande étalonQZZCFM	 Branchez les appareils de mesure comme pour "l'azimutage de tête", mais en utilisant la bande étalon (QZZCFM) au lies de la bande étalon d'azimutage (Voir Fig. 24). Placez l'appareil en position lecture. Lisez la bande étalon de courbe de réponse (QZZCFM). Mesurez les niveaux de sortie à 315 Hz, 12.5 kHz, 8 kHz, 4 kHz, 1 kHz, 250 Hz, 125 Hz et 63 Hz et comparez chaque niveau de sortie avec celui de la fréquence étalon de 315 Hz, sur la borne LINE OUT. Effectuez la mesure sur les deux canaux. Vérifiez que les valeurs mesurées se situent à l'intérieur du gabarit de courbe de réponse. (Voir Fig. 28).
Gain à la lecture Condition: * Position lecture * Sélecteur de bandeposition Normal Equipement: * Voltmètre électronique * Oscilloscope * Bande éltalonQZZCFM	1. Branchez les appareils comme ci-dessous. (Voir fig. 24). 2. Lisez la partie "niveau standard" de la bande étalon (QZZCFM, 315 Hz) et mesurez le niveau de sortie, avec le voltmètre électronique, sur le jack LINE OUT. 3. Effectuez les mesures sur les deux canaux. Valeur normale: Autour de 0.39 V Réglage 1. Si la valeur mesurée n'est pas correct, réglez VR1 (canal gauche) et VR2 (droit) (Voir fig. 22). 2. Après réglage, vérifiez à nouveau la "réponse en fréquence à la lecture".
Fultes de prémagnétisation Condition: * Position enregistrement * Sélecteur de bandeposition Metal * Commande de niveauMAX. Equipement: * Voltmètre électronique * Oscilloscope	 Branchez les appareils comme ci-dessous (Voir Fig. 29). Placez l'appareil en position enregistrement. Réglez les bobines de la trappe L1 (canal gauche) et L2 (droit) pour que la mesure soit au minimum. Effectuez ce réglage pour les deux canaux.
Condition: * Position enregistrement * Sélecteur de bandeposition Metal Equipement: * Voltmètre électronique * Oscilloscope	 Branchez les appareils comme ci-dessous. (Voir fig. 30). Appuyez sur les boutons d'enlegistrement et de pause. Place le selecteur de bande à la position "Metal". Déterminer le courant d'effacement avec la formule suivante. Courant d'effacement (A) = Tension aux bornes de la résistance R301 (V) 1(Ω) Valeur normale: 155±15mA (position Metal) Si la valeur mesurée ne correspond pas à la norme, réglez de la maniére suivante. Réglage 1. Ouvrir le point (A) et court-circuiter le point (B) sur la plaquette de circuit principale dans le schéma de câblage. (Voir page 10). Mesurer la valeur du courant d'effacement. S'assurer que la valeur mesurée se trouve entre 145mA et 170mA. Si elle se situe au-delà de la valeur, proéder aux réglages suivants.

CECTION	MESURES ET REGLAGES		
SECTION			
Courant de prémagnétisation Condition: * Position enregistrement * Sélecteur de bandeposition Normalposition Fe-Crposition CrO ₂ position Metal Equipement: * Voltmètre électronique * Oscilloscope	 Branchez les appareils selon la Fig. 31. Piacez l'appareil en position enregistrement, le sélecteur de bande sur "normal" (pour bande normale). Lisez la tension sur le voltmètre électronique et calculez le courant de prémagétisation selon la formule. Courant de prémagnétisation (A) =		
	Autour de 800µA (position Metal)		
Condition: * Positions enregistrement/lecture * Commande de niveau LINE INMAX. * Niveaux d'entrée normaux MIC	 Branchez les appareils comme sur la Fig. 32. Placez l'appareil en position enregistrement, le sélecteur de bande sur position normale. Appliquez un signal à 1kHz (-24dB) du générateur AF, à travers l'atténuateur, à l'entrée LINE IN. Réglez l'atténuateur pour que le niveau d'écoute simultanée sur LINE OUT soit de 0,39V (-7dB). Faistes un enregistrement avec la bande étalon (QZZCRA). Lisez la bande ainsi enregistrée, et vérifiez que la valeur lue sur le voltmètre électronique branché sur LINE OUT est bien de 0,39V (-7dB). Si la valeur mesurée est différente, réglez VR5 (canal gauche) et VR6 (droit) (voir page 22). Recommencez à partir du palier (2). 		
Courbe de réponse globale Condition: * Positions enregistrement/ lecture * Commande de niveauMAX. * Sélecteur de bandeposition Normalposition Fe-Crposition CrO ₂ position Metal Equipement: * Voltmètre électronique * Générateur AF * Atténuateur * Oscilloscope * Bande étalon viergeQZZCRA pour type normalQZZCRY pour Fe-CrQZZCRY pour CrO ₂ QZZCRZ pour Metal * Resistance (600Ω)	Nota: Avant de mesurer et régler, vérifiez que la courbe de réponse en lecturen est correct (pour la méthode de mesure, reportez-vous au paragraph considéré). 1. Branchez les appareils de mesure comme surla Fig. 32. 2. Mettre la cassette d'essai (QZZCRA) en place dans le support de la cassette. 3. Placez l'appareil enposition enregistrement, le sélecteur de bande sur "Normal". 4. Appliquez un signal à 1 kHz du générateur AF, à travers l'atténuateur, à l'entrée LINE IN. 5. Réglez l'atténuateur pour que le niveau d'entrée soit inférieur de -20 dB au niveau étalon d'enregistrement. 6. A ce moment, le niveau sur LINE OUT est de 0.039 V. 7. Enregistrez les frequences de 1 kHz, 50 Hz, 200 Hz, 4 kHz, 8 kHz et 10 kHz (12 kHz pour band Fe-Cr, CrO ₂ et Metal) à niveau constant. 8. Lisez cet enregistrement et exprimez en dB les différences entre le niveau de sortie de chaque fréquence et le niveau à 1 kHz. 9. S'assurer que la valeur mesurée se trouve dans la plage spécifiée dans le diagramme de réponse en fréquences générale. 10. Changer la bande d'essai sur Fe-Cr (QZZCRY), CrO ₂ (QZZCRX) ou Metal (QZZCRZ). 11. Positionner le sélecteur de bande sur chaque position. 12. Mesurer de la même manière de l'étape 3 à l'étape 8.		

SECTION	MESURES ET REGLAGES
	 13. S'assurer que la valeur mesurée se trouve dans la plage spécifiée dans le diagramme de la réponse en fréquences totale pour les bandes CrO₂ et Metal montré dans les figures 34. Réglage—Utilisation du courant de polarisation 1. Lorsque la réponse en fréquence entre la plage de fréquences moyennes et des fréquences élevées devient supérieure à la valeur standard, comme montré par la ligne continue dans la Fig. 35, se référer au réglage du courant de polarisation. 2. Si elle diminue, comme montré par la ligne pointillée, se référer au réglage du courant de polarisation. Nota: Pour la mesure du courant de prémagnétisation, reportez-vous au paragraphe correspondant.
Condition: * Position enregistrement * Commande de niveauMAX. * Selecteur de bandposition Normal Equipement: * Voltmètre électronique * Générateur AF * Atténuateur * Resistance (600\Omega)	 Branchez les appareils comme sur la Fig. 32. Comme il est montré à la Fig. 36, le branchement de la base de Q402 à la terre arrête les oscillations du multivibrateur instable comprenant Q402 et Q403. Alimenter d'un 1kHz (-24dB) a la fiche "LINE IN", puis pousser le bouton d'enregistrement. Régler le ATT de telle façon à ce que le niveau de sortie à la fiche "LINE OUT" devienne 0.39 V (Le niveau d'entreé à cette position est nommé le niveau d'entree standard). Réglage au "-20dB". A. Réglez l'atténuateur pour que le niveau d'entrée soit inférieur de -20dB au niveau é talon d'enregistrement. B. Réglez VR401 de tel façon que le segment de -20dB s'allume dans la zone de -20dB±0.8dB. (L-CH seulement) (Voir Fig. 37). Réglage au "0dB". A. Régler le ATT de telle façon à ce que le niveau de sortie à la fiche "LINE OUT" devienne 0.39 V. B. Réglez VR402 de tel façon que le segment de +1dB s'allume dans la zone de 0±0.2dB du niveau d'entreé standard (Voir Fig. 38). Répéter deux fois les étapes 5 à 6 ci-dessus. Réglez l'ATT et vérifiez si tous les segments s'allument quand le niveau d'un signal d'entreé est augmenté de 10dB au dessus du niveau d'entreé standard (Voir Fig. 39).
Condition: * Position enregistrement * Commande de niveau LINE INMAX. * Sélecteur de DolbyOUT/IN Equipement: * Voltmètre électronique * Générateur AF * Atténuateur * Oscilloscope * Resistance (600Ω)	 Branchez les appareil comme sur la Fig. 40. Placez l'appareil en position enregistrement et le sélecteur Dolby en position OUT, puis appliquez un signal à 5kHz à l'entrée LINE IN pour obtenir -34.5dB sur TP11 (canal gauche) et TP12 (droit). Vérifiez que la valeur en position IN du sélecteur Dolby augmente de 8 (±2.5)dB par rapport à celle obtenue en position OUT.

RS-M14 DEUTSCH

Messungen und Einstellungen

Für gute Meßbedingungen sorgen. Falls nicht anders angegeben, die Schalter und Regler in folgende positionen stellen.

• Für saubere Köpfe sorgen.

• Dolby-Schalter: Aus.

- Für saubere Tonwelle und Andruckrolle
- Auf normale Raumtemperature achten:
- Dolby-Schalter: Aus.
 Bandwahl Schalter: Normal-Position.
 Spitzenwertschalter: LINE.
 Eingangsregler: MAX.

Gegenstand	Messung und Einstellung			
Tonkopf-Positionierung Bedingung: * Wiedergabe und Pause	 Die Tonkopf-Positionierplatte dient zum Einstellen des Kontakts zwischen Tonkopf und Band während der Betriebszustände "Cue" und " Review". 1. Die Wiedergabetaste PLAY und die Pausetaste drücken. 2. Den Abstand zwischen der Andrucksrolle und der Tonwelle messen. Sollwert: 0,5±0,3mm 3. Falls der Meßwert außerhalb des Toleranzbereichs liegt, die Schraube A lösen und die Tonkopf-Positionierplatte in Pfeilrichtung B schieben, um den Kopfkontakt einzustellen. 			
Senkrechtstellen des Kopfes Bedingung: * Wiedergabe Meßgerät: * Röhrenvoltmeter * Oszillograf * TestbandQZZCFM	Justage des Aufnahme/Wiedergabekopfes 1. Den Meßaufbau zeigt Fig. 24. 2. Testband (QZZCFM, 8kHz) wiedergeben. 3. Einstellschraube (B) (Fig. 25) auf maximale Ausgangsspannung einstellen. 4. Beide Kanäle überprüfen und auf gleiche Ausgangsspannung einstellen. 5. Nach dem Abgleich Einstellschraube mit Lach sichern. Abstimmung des Löschkopfes			
* Testband (Bandlaufweg- Betrachtungsvorrichtung mit Spiegl)QZZCRD	 Der Meßaufbau ist gleich, wie oben doch wird anstelle des Testband (QZZCFM) das Bandspur-Sichtgerät (QZZCRD) verwendet. Dieses Band wiedergeben. Schrube (C) in Fig. 26 so daß das Band nicht gekräuselt oder durch die Bandführungen des Löschkopfes verformt werden kann. Nach dem Abgieich Einstellschraube mit Lack sichern. 			
Bandgeschwindigkeit Bedingung: * Wiedergabe Meßgerät: * Elektronischer Digitalzähler * TestbandQZZCWAT	Genauigkeit der Bandgeschwindigkeit 1. Den Meßaufbau zeigt Fig. 27. 2. Testband (QZZCWAT 3000 Hz) wiedergeben und Ausgangssignal dem Zähler zuführen. 3. Frequenz messen. 4. Beträgt die auf dem Testband aufgezeichnete Frequenz 3000 Hz, so ergibt sich die Genauigkeit nach folgender Formal Genauigkeit der Bandgeschwindigkeit = = f-3000 / 300			
	1. Den mittleren Teil des Testbandes wiedergeben. 2.3. Die Einstellschraube VR Vgl Fig. 22 so verstellen, daß eine Frequenz von 3000 Hz angezeig wird. Schwankung der Bandgeschwindigkeit: Messung, wieoben beschrieben für Anfang, mittleren Teil und Ende des Testbandes wiederholen und Schwankung wie folgt bestimmen: Schwankung = \frac{f_1 - f_2}{3000} \times 100(\%) \[f_1 = \text{Maximalwert} \] \[f_2 = \text{Minimalwert} \] NORMALWERT: Weniger als 1\% Anm: Verwenden Sie einen nichtmetallischen Schraubenzieher went Sie die Bandgeschwindigkeit justieren.			

Gegenstand	Messung und Einstellung 1. Den Meßaufbau zeigt Fig. 24, jedoch ist jetzt das Testband QZZCFM zu verwenden. 2. Gerät auf "wiedergabe" schalten. 3. Frequenzgang-Testband QZZCFM wiedergeben. 4. Ausgangsspannungen bei 315 Hz, 12,5 kHz, 8 kHz, 4 kHz, 1 kHz, 250 Hz, 125 Hz und 63 Hz mit Ausgangsspannung der Standard Frequenz 315 Hz vergleichen. 5. Messungen an beiden Kanälen durchfüberen. 6. Prüfen, ob die Werte innerhalb der in Fig. 28, dargestellten Kurven liegen.		
Frequenzgand bie Wiedergabe Bedingung: * Wiedergabe * Bandwahl SchalterNormal position Meßgerät: * Röhrenvoltmeter * Oszillograf * TestbandQZZCFM			
Bedingung: * Wiedergabe * Bandwahl SchalterNormal position Meßgerät: * Röhrenvoltmeter * Oszillograf * TestbandQZZCFM	Den Meßaufbau zeigt Fig. 24. Standard-Frequenz (QZZCFM 315Hz) vom Testband wiedergeben und Ausgangsspannung messen. Messung an beiden Kanälen durchführen. NORMALWERT: Ungefähr 0,39V Einstellung: Abweichungen können durch Abgleich von VR1 (Linker Kanal) und VR2 (Rechter Kanal) (S. Fig. 22) korrigiert werden. Nach effolgtem Abgleich ist der Frequenzgang bei Wiedergabe erneut zu kontrollieren.		
Störstrahlung der Vormagnetisierung Bedingung: * Aufnahme * Bandwahl SchalterMetal position * EingangsreglerMax. Meßgerät: * Elekeronisches Voltmeter * Oszillograf	 Die Verbindnngen des Prüfaufbaus sind nachstehend Wiedergegeben. (S. Fig. 29). Gerät auf Aufnahme schalten. Sperrkreisspulen L1 (Linker Kanal) und L2 (Rechter Kanal) se abgleichen daß der Meßwert minimal wird. Beide kanäle abgleichen. 		
© Löschstrom Bedingung: * Aufnahme * Bandwahl SchalterMetal position Meßgerät: * Röhrenvoltmeter * Oszillograf	 Den Meßaufbau zeigt Fig. 30. Die Aufnahme-und Pausentaste drücken. Den Bandwahlschalter in die "Metal"-Position stellen. Löschstrom nach folgender Formel emitteln: Löschstrom (A) = Die Spannung über beide Enden von R301(V) 1 (Ohm) NORMALWERT: 155±15mA (Metal position) Falls der Meßwert nicht im vorgeschriebenen Bereich liegt, auf folgende Weise einstellen. Einstellung: Die Stelle (A) unterbrechen und den Punkt (B) im Verdrahtungsplan auf der Hauptleiterplatte kurzschließen.		

Gegenstand	Messung und Einstellung
Bedingung: * Aufnahme * Bandwahl SchalterNormal positionFe-Cr positionCrO ₂ positionMetal position Meßgerät: * Röhrenvoltmeter * Oszillograf	 Den Meßaufbau zeigt Fig. 31. Gerät auf "Aufnahme" und Bandwahlschalter auf "Normal" schalten. Spannung vom Röhrenvoltmeter ablesen und Vormagnetisierungsstrom nach folgender Formel berechnen: Vormagnetisierungsstrom (A) =
Gesamt-Verstärkung Bedingung: * Aufnahme und Wiedergabe * NF-EingangsreglerMax. * Standard-Eingangspergel Mikrofon —72±4dB NF-Eingang —24±4dB Meßgerät: * NF-Generator * Röhrenvoltmeter * Abschwächer * Oszillograf * Testband (Leerband) QZZCRA für Normal * Widerstand (600Ω)	 Den Meßaufbau zeigt Fig. 32. Gerät auf "Aufnahme", und Bandwalschalter auf Normal Position stellen. Über den Abschwächer 1kHz aus dem NF-Generator (-24dB) dem NF-Eingang zuführen. Den Abschwächer so einstellen, daß am NF-Ausgang stehen. 0,39V (-7dB) stehen. Dieses Signal auf Testband (QZZCRA) aufnehmen. Diese Aufnahme wiedergeben und prüfen, ob am NF-Ausgang 0,39V (-7dB) stehen. Ist des nicht der Fall, so sind VR5 (linker Kanal) und VR6 (rechter Kanal) entsprechend abzugleichen (Siehe Seite 22), Ab Punkt 2 wiederholen.
Gesamt-frequenzgang * Aufnahme und Wiedergabe * EingangsreglerMax. * Bandwahl SchalterNormal positionFe-Cr positionMetal positionMetal position Meßgerät: * Röhrenvoltmeter * NF-Generator * Abschwächer * Oszillograf * Testband (Leerband) QZZCRA für Normal QZZCRY für Fe-Cr QZZCRX für CrO ₂ QZZCRZ für Metal * Widerstand (600Ω)	Anm.: Vor Messung und Abgleich des Gesamtfrequenzganges ist sicherzustellen, daß der Frequenzgang bei Wiedergabe korrekt ist (Vgl. entspr. Abschnitt). 1. Den Meßaufbau zeigt Fig. 32. 2. Testband (QZZCRA) in das Cassettenfach einsetzen. 3. Gerät auf "Aufnahme" und Bandwahlschalter auf "Normal" schalten. 4. 1kHz vom NF-Generator über den Abschwächer dem NF-Eingang zuführen. 5. Den Abschwächer so einstellen, daß der Eingangspegel –20 dB des Stand-Aufnahmepegels beträge. 6. Zu diesem Zeitpunkt beträgt der Ausgangspegel 0,039 V. 7. Bei dem gleichen Pegel sind die Frequenzen 1kHz, 50 Hz, 200 Hz, 4kHz, 8kHz und 10kHz (12kHz für Fe-Cr, CrO ₂ und Metal band) aufzunehme. 8. Diese Aufnahme wiedergeben und dabei die Abweichungen der Pegel der einzeinen Frequenzen vom 1kHz-Pegel in dB bestimmen. 9. Überprüfen, ob der Meßwert innerhalb dea Bereichs liegt, der in dem Frequenzgangdiagramm dangegeben ist. 10. Nacheinander das Fe-Cr Testband (QZZCRY) das CrO ₂ Testband (QZZCRX) unddas Metal Testband (QZZCRZ) benutzen. 11. Den Bandsortenwähler in jede Position stellen. 12. Bei der Messung von Schritt 3 bis 8 auf die gleiche weise vorgehen.

Gegenstand	Messung und Einstellung
	 Überzeugen Sie sich, ob der gemessene Wert in dem angegebenen Bereich liegt. (Siehe Diagramm für die Frequenzgänge von CrO₂ und Metal bande, Fig. 34). Abgleich mit Vormagnetisierungsstrom Wenn der Frequenzgang fzwischen dem mitteleren und hohen Frequenzgang höher als der Standardwert wird, wie durch die feste Linie in Fig. 35, angezeigt, die Vormagnetisierungsstrom-Abstimmung durchführen. Wenn er niedriger wird, wie durch die gestrichelte Linie angezeigt, die Vormagnetisierungsstrom-Abstimmung durchführen. Anm.: Für die Messung des Vormagnetisierungsstromes sel auf den Abschnitt "Vormagnetisierung" hingewiesen.
Bedingung: * Aufnahme * EingangsreglerMax. * Bandwahl SchalterNormal position Meßogerät: * Röhrenvoltmeter * NF-Generator * Abschwächer * Widerstand (600Ω)	 Den Meßaufbau zeigt Fig. 32. Wie aus Fig. 36, ersichtlich, hört der astabile, aus den Transistoren Q402 und Q403 bestehende Multivibrator zu schwingen auf, wenn der Base des Q402 mit Masse verbunden wird. Signal vor 1 kHz (-24dB) an die Line IN-Buchse eingeben und die Aufnahmetaste drücken. ATT so abstimmen, daß der Ausgangspegel an der LINE OUT-Buchse 0,39V wird. (Der Eingangspegel in dieser Stellung wird als Standardpegel bezeichnet). Justierung auf "-20dB". A. Den Abschwächer so einstellen, daß der Eingangspegel -20dB des Stand-Aufnahmepegels beträge. VR401 so abgleichen, daß im Bereich von -20dB±0,8dB das Segment -20dB aufleuchtet (NUR LINKER KANAL). (S. Fig. 37). Justierung auf "0dB". A. ATT so abstimmen, daß der Ausgangspegel an der LINE OUT-Buchse, 0,39V wird. VR402 so abgleichen, daß im Bereich von ±0,2dB um den Standardpegel das Segment +1dB aufleuchtet (S. Fig. 38). Die Anleitungsschritte 5 bis 6 zweimal wiederholen. Die ATT einstellen; kontrollieren, ob alle Segmente aufleuchten, wenn der Eingangspegel 10dB hörher als der Standardpegel ist (S. Fig. 39).
Bedingung: * Aufnahme * EingangsreglerMax. * Dolby-SchalterOUT/IN Meßgerät: * Röhrenvoltmeter * NF-Generator * Abschwächer * Oszillograf * Widerstand (600Ω)	 Die Verrindungen des Prüfaufbaus sind in Fig. 40 wiedergegeben. Gerät in Stellung "Aufnahme" betreiben und Dolby-Schalter ausschalten. Dem NF-Eingang ein 5kHz-Signal zuführen, daß and TP11 (Linker Kanal) und TP12 (Rechter Kanal) -34,5dB erhalten werden. Prüfen, ob das Signal bei eingeschaltetem Dolby-Schalter um 8 (±2,5)dB größer ist als bei ausgeschaltetem Dolby-Schalter.